

Garant**Grooving toolholder, left-hand, Shank / groove width w: 25/4mm****Order data**

Order number	273751 25/4
GTIN	4045197484727
Item class	21W

Description**Version:**

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Head length L_1	37 mm
Functional width L_4	26.5 mm
Groove width w	4 mm
Screw	279815 7 (TX30; 8 Nm)
Grooving depth t_{\max}	12 mm
Overall length L	150 mm
Shank width b	25 mm
Application type	left-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Clamping screw Type 7	279815 7
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX30	674248 TX30
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600