

Garant
"5 in 1" drilling and turning tool 2.25×D, right-hand, Ø DC: 8mm

Order data

Order number	268467 8
GTIN	4045197470126
Item class	21X

Description
Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Technical description

Indexable insert No. 268472 – 268496	WCHX 0401..
Pack of insert screws	269028 30
Bore Ø tolerance D	0/+0.22 mm
Nominal Ø D	8 mm
Shank Ø D _s	10 mm
Shank length L _s	38 mm
Reach L ₁	18 mm
Ø d ₂	12 mm

Overhang L _A	22.5 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6
Set of insert screws Type 30	269028 30
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200