

Garant
"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 15mm

Order data

Order number	268468 15
GTIN	4045197470232
Item class	21X

Description
Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Technical description

Nominal Ø D	15 mm
Bore Ø tolerance D	0/+0.27 mm
Pack of insert screws	269028 33
Indexable insert No. 268472 – 268496	WCHX 0703..
Shank Ø D _s	20 mm
Shank length L _s	50 mm
Reach L ₁	33.75 mm
Ø d ₂	25 mm

Overhang L _A	43 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8	674248 TX8
Set of insert screws Type 33	269028 33
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500