

**Garant**
**"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 18mm**

**Order data**

Order number	268468 18
GTIN	4045197470249
Item class	21X

**Description**
**Version:**

With internal cooling.

Plain shank **with collar**.

**Application:**

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

**Note:**

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

**Technical description**

Indexable insert No. 268472 – 268496	WCHX 0903..
Nominal Ø D	18 mm
Shank Ø D <sub>s</sub>	25 mm
Bore Ø tolerance D	0/+0.33 mm
Pack of insert screws	269028 34
Shank length L <sub>s</sub>	56 mm
Reach L <sub>1</sub>	40.5 mm
Ø d <sub>2</sub>	32 mm

Overhang L <sub>A</sub>	53 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

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## Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws Type 34	269028 34
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500