

Garant

"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 18mm



Order data

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|--------------|---------------|
| Order number | 268463 18 |
| GTIN | 4045197470041 |
| Item class | 21X |

Description

Version:

With internal cooling.
Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- Choose corner radii as large as possible.
- Always use internal cooling for drilling (at least 5 bar).

Technical description

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| Indexable insert No. 268472 – 268496 | WCHX 0903.. |
| Bore Ø tolerance D | 0/+0.33 mm |
| Pack of insert screws | 269028 34 |
| Shank Ø D _s | 25 mm |
| Nominal Ø D | 18 mm |
| Reach L ₁ | 27 mm |
| Overall length L | 135 mm |
| Application type | right-hand |
| Through-coolant | yes |
| Type of product | Boring bar |

Accessories

| | |
|--|-------------|
| Set of insert screws Type 34 | 269028 34 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15 | 674248 TX15 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500 |