

Garant
Shrink-fit chuck with cooling channel bores, SK 40 A = 120, Clamping range \varnothing D1: 14mm

Order data

Order number	302257 14
GTIN	4045197467744
Item class	31A

Description
Version:

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With RFID / Balluffchip bore.**

With **coolant hole bores** tapped for plugging.

Coolant hole bores at clamping \varnothing D1: 3, 4 and 5 mm cannot be plugged.

Application:

For clamping tools with parallel shank to h6 tolerance.

Suitable for inductive, contact, and hot-air shrink units.

Optional extras:

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

Technical description

Clamping \varnothing D ₁	14 mm
Overhang dimension A	120 mm
\varnothing D ₂	27 mm
External \varnothing D	34 mm

Cooling channel bore	lockable
Adapter	SK 40 A = 120
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Pull stud 90°sealed suitable for steep tapers 40	308795 40
Shrink-fit chuck extension 4.5°with length adjustment screw Ø d / Ø D1 25/14 mm	302412 25/14
Pull studMazak, form A suitable for steep tapers 40M	308670 40M
Screening plate for coilSU1 for clamping Ø 12-20 mm	354240 12-20
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 25/14 mm	302410 25/14
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull studsealed suitable for steep tapers 40	308660 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Shrink-fit unit Type SU1	354210 SU1
Basic tool mountingfor SK for SK taper shank 40	354225 40
Shrink-fit chuck extension 4.5°without length adjustment screw, with through coolant holes Ø d / Ø D1 32/14 mm	302414 32/14

Pull studForm A suitable for steep tapers 40	308600 40
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 32/14 mm	302416 32/14
Shrink fit chuck extension 3°, vibration-damped Ø d / Ø D1 25/14 mm	302417 25/14
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Cooling unit Type CU1	354215 CU1
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Cooling adapter long4.5° for clamping Ø 12,1-16 mm	354236 12,1-16
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 25/12 mm	302416 25/12
Shrink-fit chuck extension 4.5°with length adjustment screw Ø d / Ø D1 32/12 mm	302412 32/12
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Special pull stud with no internal threadsealed suitable for steep tapers 40	308700 40
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 32/12 mm	302416 32/12
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 32/14 mm	302410 32/14
Pull studForm B suitable for steep tapers 40	308640 40
Pull studsealed suitable for steep tapers 40	308635 40
Cooling adapter short4.5° for clamping Ø 12,1-16 mm	354235 12,1-16
Shrink-fit chuck extension 4.5°with length adjustment screw Ø d / Ø D1 32/14 mm	302412 32/14
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40

Pull studsealed, form B suitable for steep tapers 40	308620 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Shrink-fit chuck extension 4.5°without length adjustment screw \varnothing d / \varnothing D1 25/12 mm	302410 25/12
Shrink-fit chuck extension 4.5°without length adjustment screw \varnothing d / \varnothing D1 25/14 mm	302416 25/14
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Shrink fit chuck extension 3°, vibration-damped \varnothing d / \varnothing D1 20/12 mm	302415 20/12
Shrink-fit chuck extension 4.5°with length adjustment screw \varnothing d / \varnothing D1 25/12 mm	302412 25/12
Shrink-fit chuck extension 4.5°without length adjustment screw \varnothing d / \varnothing D1 32/12 mm	302410 32/12