

## Garant

### "5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 26mm



## Order data

Order number	268468 26
GTIN	4045197470263
Item class	21X

## Description

### Version:

With internal cooling.

Plain shank **with collar**.

### Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

### Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

## Technical description

Shank Ø D <sub>s</sub>	32 mm
Nominal Ø D	26 mm
Indexable insert No. 268472 – 268496	WCHX 1305..
Bore Ø tolerance D	0/+0.33 mm
Pack of insert screws	269028 36
Shank length L <sub>s</sub>	60 mm
Reach L <sub>1</sub>	58.5 mm
Ø d <sub>2</sub>	40 mm

Overhang L <sub>A</sub>	73 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

## Accessories

8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25
Set of insert screws Type 36	269028 36
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600