

Garant
"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 26mm

Order data

Order number	268463 26
GTIN	4045197470065
Item class	21X

Description
Version:

With internal cooling.
Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Technical description

Indexable insert No. 268472 – 268496	WCHX 1305..
Nominal Ø D	26 mm
Bore Ø tolerance D	0/+0.33 mm
Pack of insert screws	269028 36
Shank Ø D _s	32 mm
Reach L ₁	39 mm
Overall length L	180 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws Type 36	269028 36
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600