

Garant

"5 in 1" drilling and turning tool 2.25×D, right-hand, Ø DC: 26mm


Order data

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|--------------|---------------|
| Order number | 268467 26 |
| GTIN | 4045197470188 |
| Item class | 21X |

Description
Version:

With internal cooling.

Plain shank **with collar.**

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Technical description

| | |
|--------------------------------------|-------------|
| Nominal Ø D | 26 mm |
| Indexable insert No. 268472 – 268496 | WCHX 1305.. |
| Shank Ø D _s | 32 mm |
| Bore Ø tolerance D | 0/+0.33 mm |
| Pack of insert screws | 269028 36 |
| Shank length L _s | 60 mm |
| Reach L ₁ | 58.5 mm |
| Ø d ₂ | 40 mm |

| | |
|-------------------------|------------|
| Overhang L _A | 73 mm |
| Application type | right-hand |
| Through-coolant | yes |
| Type of product | Boring bar |

Accessories

| | |
|---|-------------|
| 8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm | 659874 50 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25 | 674248 TX25 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm | 659906 1600 |
| Set of insert screws Type 36 | 269028 36 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm | 659957 1600 |