

**Garant**
**"5 in 1" drilling and turning tool 1.5×D, left-hand, Ø DC: 8mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 268464 8      |
| GTIN         | 4045197470072 |
| Item class   | 21X           |

**Description**
**Version:**

With internal cooling.

Plain shank.

**Application:**

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

**Note:**

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

**Technical description**

|                                      |             |
|--------------------------------------|-------------|
| Bore Ø tolerance D                   | 0/+0.22 mm  |
| Pack of insert screws                | 269028 30   |
| Shank Ø D <sub>s</sub>               | 12 mm       |
| Indexable insert No. 268472 – 268496 | WCHX 0401.. |
| Nominal Ø D                          | 8 mm        |
| Reach L <sub>1</sub>                 | 12 mm       |
| Overall length L                     | 80 mm       |
| Application type                     | left-hand   |
| Through-coolant                      | yes         |
| Type of product                      | Boring bar  |

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**Accessories**

|  |            |
|--|------------|
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6                             | 674248 TX6 |
| Set of insert screws Type 30   | 269028 30  |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm | 659957 200 |