

**Garant****SCMT 120408, Grade: HB7120-1**

## Order data

Order number	260750 HB7120-1
GTIN	4045197818287
Item class	21G

## Description

SCMT 120408 HB7120-1 Corner radius: 0.8 mm  
Grade: HB7120-1  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 90 - 290 m/min

## Technical description

Main application	M
Corner radius	0.8 mm
Cutting depth $a_p$	0.2 - 1.5 mm
Chip breaker	VS
Grade	HB7120-1
Cutting conditions	continuous
Cutting speed $v_c$ main application	90 - 290 m/min

Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning