

Garant
TCMT 16T308, Grade: HB7120-1


Order data

Order number	260988 HB7120-1
GTIN	4045197818775
Item class	21G

Description

TCMT 16T308 HB7120-1 Grade: HB7120-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Cutting speed v_c main application	80 - 260 m/min
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Corner radius	0.8 mm
Grade	HB7120-1
Cutting conditions	continuous
Feed f	0.1 - 0.4 mm/rev.
Main application	M

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TCMT 16T308
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning