

**Garant**
**VB.T 110304, Grade: HB7120-1**


## Order data

Order number	261224 HB7120-1
GTIN	4045197818836
Item class	21G

## Description

VB.T 110304 HB7120-1 Grade: HB7120-1  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 260 m/min

## Technical description

Cutting conditions	continuous
Cutting speed $v_c$ main application	80 - 260 m/min
Grade	HB7120-1
Corner radius	0.4 mm
Feed $f$	0.1 - 0.4 mm/rev.
Cutting depth $a_p$	0.5 - 2.5 mm

Main application	M
Chip breaker	VM
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VBMT 110304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning