

Garant**VC.T 110304, Grade: HB7120-1**

Order data

Order number	261454 HB7120-1
GTIN	4045197818911
Item class	21G

Description

VC.T 110304 HB7120-1 Grade: HB7120-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 80 - 260 m/min

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Grade	HB7120-1
Main application	M
Cutting conditions	continuous
Corner radius	0.4 mm

Feed f	0.1 - 0.4 mm/rev.
Cutting speed v_c main application	80 - 260 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning