

Garant**CC.T 060204, Grade: HB7140-1**

Order data

Order number	260142 HB7140-1
GTIN	4045197819024
Item class	21G

Description

CC.T 060204 HB7140-1 Grade: HB7140-1

Chip breaker: VM

Tolerance: M

Cutting depth a_p : 0.2 - 4 mmFeed f : 0.1 - 0.3 mm/rev.Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 4 mm
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	VM
Main application	M
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 230 m/min

Grade	HB7140-1
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning