

Garant
CC.T 09T304, Grade: HB7140-1


Order data

Order number	260150 HB7140-1
GTIN	4045197819048
Item class	21G

Description

CC.T 09T304 HB7140-1 Grade: HB7140-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting depth a_p	0.2 - 4 mm
Main application	M
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 230 m/min
Feed f	0.1 - 0.3 mm/rev.
Grade	HB7140-1
Cutting conditions	slightly interrupted

Chip breaker	VM
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning