Garant

CC.T 120408, Grade: HB7140-1

Order data

Order number	260160 HB7140-1
GTIN	4045197819079
Item class	21G

Description

CC.T 120408 HB7140-1 Grade: HB7140-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p: 0.2 - 4 mm
Feed f: 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting speed v_c main application	60 - 230 m/min
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.3 mm/rev.
Main application	M
Chip breaker	VM
Grade	HB7140-1
Corner radius	0.8 mm

Cutting depth a_p	0.2 - 4 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 120408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning