

Garant
DC.T 070204, Grade: HB7140-1


Order data

Order number	260452 HB7140-1
GTIN	4045197819147
Item class	21G

Description

DC.T 070204 HB7140-1 Grade: HB7140-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	60 - 230 m/min
Chip breaker	VM
Main application	M
Grade	HB7140-1

Corner radius	0.4 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning