

Garant**RC.X 1204, Grade: HB7140-1**

Order data

Order number	260650 HB7140-1
GTIN	4045197819192
Item class	21G

Description

RC.X 1204 HB7140-1 Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 60 - 230 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Grade	HB7140-1
Cutting depth a_p	0.5 - 2 mm
Main application	M
Chip breaker	VM
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 230 m/min

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	RCMX 1204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning