

Garant
SCMT 120404, Grade: HB7140-1


Order data

Order number	260748 HB7140-1
GTIN	4045197819222
Item class	21G

Description

SCMT 120404 HB7140-1 Corner radius: 0.4 mm
 Grade: HB7140-1
 Chip breaker: VS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 260 m/min

Technical description

Cutting speed v_c main application	70 - 260 m/min
Main application	M
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.4 mm
Grade	HB7140-1
Cutting conditions	slightly interrupted
Chip breaker	VS

Cutting depth a_p	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning