

**Garant**
**SC.T 09T304, Grade: HB7140-1**


## Order data

Order number	260762 HB7140-1
GTIN	4045197819246
Item class	21G

## Description

SC.T 09T304 HB7140-1 Corner radius: 0.4 mm  
 Grade: HB7140-1  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.

## Technical description

Grade	HB7140-1
Cutting conditions	slightly interrupted
Chip breaker	VM
Cutting depth $a_p$	0.5 - 2.5 mm
Cutting speed $v_c$ main application	60 - 230 m/min
Main application	M
Corner radius	0.4 mm

Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning