

Garant**SCMT 09T308, Grade: HB7140-1**

Order data

Order number	260763 HB7140-1
GTIN	4045197819253
Item class	21G

Description

SCMT 09T308 HB7140-1 Corner radius: 0.8 mm
Grade: HB7140-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.3 mm/rev.

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Feed f	0.1 - 0.3 mm/rev.
Main application	M
Corner radius	0.8 mm
Grade	HB7140-1
Cutting speed v_c main application	60 - 230 m/min

Cutting conditions	slightly interrupted
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning