

**Garant****SC.T 120408, Grade: HB7140-1**

## Order data

Order number	260766 HB7140-1
GTIN	4045197819277
Item class	21G

## Description

SC.T 120408 HB7140-1 Corner radius: 0.8 mm  
Grade: HB7140-1  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.

## Technical description

Cutting speed $v_c$ main application	60 - 230 m/min
Cutting conditions	slightly interrupted
Feed $f$	0.1 - 0.3 mm/rev.
Main application	M
Grade	HB7140-1
Chip breaker	VM
Cutting depth $a_p$	0.5 - 2.5 mm

Corner radius	0.8 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SCMT 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning