

Garant
TCMT 110208, Grade: HB7140-1


Order data

Order number	260954 HB7140-1
GTIN	4045197819307
Item class	21G

Description

TCMT 110208 HB7140-1 Grade: HB7140-1
 Chip breaker: VS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 260 m/min

Technical description

Main application	M
Grade	HB7140-1
Cutting speed v_c main application	70 - 260 m/min
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.8 mm
Chip breaker	VS
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 1.5 mm

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TCMT 110208
Number of changes/inserts	3
Type of product	Indexable insert for turning