

**Garant**
**TC.T 110204, Grade: HB7140-1**


### Order data

Order number	260982 HB7140-1
GTIN	4045197819345
Item class	21G

### Description

TC.T 110204 HB7140-1 Grade: HB7140-1  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 230 m/min

### Technical description

Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	VM
Corner radius	0.4 mm
Grade	HB7140-1
Main application	M
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	60 - 230 m/min
Cutting depth $a_p$	0.5 - 2.5 mm

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning