

Garant
TC.T 16T304, Grade: HB7140-1


Order data

Order number	260986 HB7140-1
GTIN	4045197819352
Item class	21G

Description

TC.T 16T304 HB7140-1 Grade: HB7140-1

Chip breaker: VM

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Grade	HB7140-1
Cutting speed v_c main application	60 - 230 m/min
Main application	M
Corner radius	0.4 mm

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	TCMT 16T304
Number of changes/inserts	3
Tolerance	M
Type of product	Indexable insert for turning