

Garant
VBMT 160408, Grade: HB7140-1


Order data

| | |
|--------------|-----------------|
| Order number | 261154 HB7140-1 |
| GTIN | 4045197819413 |
| Item class | 21G |

Description

VBMT 160408 HB7140-1 Grade: HB7140-1
 Chip breaker: VS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 260 m/min

Technical description

| | |
|--------------------------------------|----------------------|
| Cutting speed v_c main application | 70 - 260 m/min |
| Chip breaker | VS |
| Main application | M |
| Corner radius | 0.8 mm |
| Cutting depth a_p | 0.2 - 1.5 mm |
| Grade | HB7140-1 |
| Cutting conditions | slightly interrupted |

| | |
|-------------------------------|------------------------------|
| Feed f | 0.1 - 0.3 mm/rev. |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | VBMT 160408 |
| Number of changes/inserts | 2 |
| Type of product | Indexable insert for turning |