

Garant**VC.T 160408, Grade: HB7140-1**

Order data

Order number	261459 HB7140-1
GTIN	4045197819529
Item class	21G

Description

VC.T 160408 HB7140-1 Grade: HB7140-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 60 - 230 m/min

Technical description

Chip breaker	VM
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm
Main application	M
Cutting speed v_c main application	60 - 230 m/min
Grade	HB7140-1
Corner radius	0.8 mm

Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	VCMT 160408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning