

**Garant****WCHX 090304, Type: SM**

## Order data

Order number	268488 SM
GTIN	4045197470782
Item class	21K

## Description

**Suitable for:**

Boring tool No. 268463 – 268468; size 18.

## Technical description

Cutting speed $v_c$ main application	110 - 220 m/min
Main application	P
Type	SM
Cutting speed $v_c$ secondary application	110 - 140 m/min
Secondary application	M
Corner radius	0.5 mm
Grade	HB7120
Tool material	Carbide
ISO code indexable insert	WCHX 090304
Number of changes/inserts	3

suitable for tool dia. $D_c$	18 mm
Type of product	Indexable insert for turning