

Garant**Boring bar for grooving, right-hand, Shank Ø DS / groove width w: 25/4mm****Order data**

Order number	273790 25/4
GTIN	4045197485311
Item class	21W

Description**Version:**

Made of high-tensile tool steel ($>1300 \text{ N/mm}^2$). In conjunction with the convex indexable insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Technical description

Minimum pre-drill $\varnothing D_{\min}$	32 mm
Screw	279815 8 (TX20; 4.5 Nm)
Centre offset L_3	19 mm
t_{\max} internal machining	9.5 mm
Groove width w	4 mm
Overall length L	250 mm
Overhang L_1 recessed holders	40 mm
Shank $\varnothing D_s$	25 mm
Application type	right-hand
Through-coolant	yes
axial grooving possible	yes
Type of product	Boring bar

Accessories

Clamping screw Type 8	279815 8
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20	674248 TX20
Torque screwdriverwith scale, to take interchangeable blades maximum torque 500 cNm	659957 500