

Garant
Parting-off tool, neutral, Blade height h_5 / groove width w : 26/3 mm


Order data

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| Order number | 273780 26/3 |
| GTIN | 4045197607249 |
| Item class | 21W |

Description

Application:

In conjunction with parting-off inserts No. 273656 – 273670.

Suitable for :

Toolholder No. 273984 – 273994 or 319132 – 319133 (VDI toolholder).

Attention:

Please order the assembly key No. 279920 separately.

Note:

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

axial grooving possible: no

for maximum workpiece \varnothing : 85 mm

Height h_1 : 21.4 mm

Overall length L_{tot} : 120 mm

Technical description

| | |
|-------------------------------------|---------|
| for maximum workpiece \varnothing | 85 mm |
| Groove width w | 3 mm |
| Blade height h_5 | 26 mm |
| Height h_1 | 21.4 mm |
| Overall length L_{tot} | 120 mm |
| Application type | neutral |

| | |
|-------------------------|------------------|
| Through-coolant | no |
| axial grooving possible | no |
| Type of product | Parting-off tool |