

Garant
Grooving toolholder, right-hand, Shank width / groove width w: 25/3mm

Order data

Order number	273760 25/3
GTIN	4045197485182
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity. $10 \times w$

Note:

Maximum \varnothing = limited workpiece \varnothing due to the tool type.

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring.

If necessary, use single-ended grooving inserts No. 273656 – 273670.

Technical description

Head length L_1	46 mm
Grooving depth t_{\max}	30 mm
Screw	279815 6 (TX25; 6 Nm)
Functional width L_4	26.5 mm
Groove width w	3 mm
Overall length L	150 mm
maximum \varnothing	60 mm
Shank width b	25 mm
Application type	right-hand

Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25
Clamping screw Type 6	279815 6
8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600