

**Garant**
**Parting-off tool, neutral, Blade height  $h_5$  / groove width  $w$ : 32/3 mm**


## Order data

Order number	273780 32/3
GTIN	4045197607294
Item class	21W

## Description

### Application:

In conjunction with parting-off inserts No. 273656 – 273670.

### Suitable for :

Toolholder No. 273984 – 273994 or 319132 – 319133 (VDI toolholder).

### Attention:

Please order the assembly key No. 279920 separately.

### Note:

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

axial grooving possible: no

for maximum workpiece  $\varnothing$ : 110 mm

Height  $h_1$ : 25 mm

Overall length  $L_{tot}$ : 150 mm

## Technical description

for maximum workpiece $\varnothing$	110 mm
Groove width $w$	3 mm
Blade height $h_5$	32 mm
Height $h_1$	25 mm
Overall length $L_{tot}$	150 mm
Application type	neutral

Through-coolant	no
axial grooving possible	no
Type of product	Parting-off tool