



## Varia collet chuck VARIA VX4, VX4, for ER collet size: 25



### Order data

Order number	319804 25
GTIN	2050001743480
Item class	33E

### Description

#### Version:

**VX** – Three-point clamping of the integral segment ring, free of transverse forces. **Polygon torque resistance up to 200 Nm.**

#### Advantage:

- **Quick change using a single clamping point, therefore tool change without risk of injury.**
- **Cutter tools lie pre-set at the machine.**
- **Compact design - low unit costs.**

#### Application:

Mainly for drilling and centring.

#### Note:

Maximum tightening torque for VX3 and VX4 is 5.7 Nm, which can be achieved using the appropriate torque screwdriver No. 211750 size 5.7. Maximum tightening torque for V5 is 10 Nm. When releasing the deposits, do not travel beyond the stop. We recommend the EWS Clean and cleaning set for cleaning the Varia toolholders and replaceable inserts.

### Technical description

Overhang dimension A	30 mm
for ER collets	25
External Ø D	42 mm

Adapter	VX4
Type of product	Collet chuck