



Quick-change lathe tool post, Type: B



Order data

Order number	318000 B
GTIN	4045197315700
Item class	36A

Description

Application:

Place the lathe tool post with its surface-ground face on to the cross slide in a horizontal position and clamp it. To do this, the bore of the centring plate must have been turned beforehand. Alignment is performed with the boring bar and boring bar holder clamped in position, aligned at right angles to the face plate. Then adjust the pointer to the zero mark of the cover disc and tighten the T-bolt securely. For precision lathe work or heavy roughing cuts, it is advisable to secure the post with two dowel pins. The holes are pre-drilled.

Supplied with:

1 eccentric lever for No. 318000, 1 tool post key for No. 318100; 318200.

Technical description

maximum drive power of lathe	5.888 kW
maximum reach A	71 mm
maximum turning tool height h	32 mm
Width	150 mm
Type	B
Bore \varnothing of the centering plate	16 mm

Height	75 mm
Bore Ø of the head	32 mm
maximum cross slide width SB	150 mm
Type of product	Steel toolholder

Accessories

Quick-change turning toolholder Type B32/120	318100 B32/120
Quick-change turning toolholder Type B25/140	318100 B25/140
Quick-change parting-off toolholder without tool Type B	318600 B
Quick-change toolholder with plain bore Type B	318300 B
Quick-change turning toolholder Type B32/140	318100 B32/140
Quick-change turning toolholder Type B25/120	318100 B25/120
Clamping arm complete suitable for toolholder head B	318150 B
Quick-change boring bar holder Type B	318200 B