



Axial milling cutter spigot VARIA VX4, VX4, Spigot Ø d1: 27mm



Order data

Order number	319838 27
GTIN	2050001743527
Item class	33E

Description

Version:

VX – Three-point clamping of the integral segment ring, free of transverse forces. **Polygon torque resistance up to 200 Nm.**

Advantage:

- **Quick change using a single clamping point, therefore tool change without risk of injury.**
- **Cutter tools lie pre-set at the machine.**
- **Compact design - low unit costs.**

Application:

With drive keyway. For milling cutters with keyways and cross slots.

Note:

Through coolant supply on request.

Maximum tightening torque for VX3 and VX4 is 5.7 Nm, which can be achieved using the appropriate torque screwdriver No. 211750 size 5.7. Maximum tightening torque for V5 is 10 Nm. When releasing the deposits, do not travel beyond the stop. We recommend the EWS Clean and cleaning set for cleaning the Varia toolholders and replaceable inserts.

Technical description

Spigot Ø d ₁	27 mm
Collar width L ₅	4 mm
Milling mandrel length L ₄	29 mm

Adapter	VX4
Type of product	Milling cutter spigot