



## Axial milling cutter spigot VARIA VX3, VX3, Spigot Ø d1: 22mm



### Order data

Order number	319835 22
GTIN	2050001743541
Item class	33E

### Description

#### Version:

**VX** – Three-point clamping of the integral segment ring, free of transverse forces. **Polygon torque resistance up to 200 Nm.**

#### Advantage:

- **Quick change using a single clamping point, therefore tool change without risk of injury.**
- **Cutter tools lie pre-set at the machine.**
- **Compact design - low unit costs.**

#### Application:

**With drive keyway.** For milling cutters with keyways and cross slots.

#### Note:

Internal cooling supplied on request.

Maximum tightening torque for VX3 and VX4 is 5.7 Nm, which can be achieved using the appropriate torque screwdriver No. 211750 size 5.7. Maximum tightening torque for V5 is 10 Nm. When releasing the deposits, do not travel beyond the stop. We recommend the EWS Clean and cleaning set for cleaning the Varia toolholders and replaceable inserts.

### Technical description

Milling mandrel length L <sub>4</sub>	27 mm
Spigot Ø d <sub>1</sub>	22 mm
Collar width L <sub>5</sub>	4 mm

Adapter	VX3
Type of product	Milling cutter spigot