

Garant

Shrink-fit chucks with cooling channel bore, HSK-A 100 short, Clamping range $\varnothing D_1$: 18mm


Order data

Order number	308277 18
GTIN	4045197291431
Item class	31A

Description
Version:

Integral length adjustment of the tool from clamping $\varnothing D_1$ 6 mm (adjustment travel 10 mm).
From clamping $\varnothing D_1$ 6 mm with tapped holes for balancing screws.

- **High-temperature steel.**
- **Sizes 3 – 5 for carbide, from size 6 for HSS and carbide.**
- **With RFID/Balluffchip bore.**

GARANT: HSK mating faces machined. **All shanks hard turned (for smooth running!).**

With **cooling channel bores** tapped for plugging.

Application:

- **For holding end mills and drills with parallel shank to h6 tolerance.**
- **Suitable for inductive, contact and hot air shrink-fit units.**

Supplied with:

For chucks with length adjustment including a length adjustment screw (from clamping $\varnothing D_1$ 6 mm).

Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, shrink-fit chuck extension No. 302410 – 302416, shrink-fit units No. 354210 – 354450, balancing screw set No. 309906 180.

Technical description

Overhang dimension A	100 mm
$\varnothing D_2$	33 mm

Clamping $\varnothing D_1$	18 mm
External $\varnothing D$	42 mm
Cooling channel bore	lockable
Adapter	HSK-A 100 short
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Machining strategy	HSC
Type of product	Shrink-fit chuck

Accessories

HSK coolant tube for HSK 100	309880 100
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