



## Tapping head for quick-change inserts,, Type: M5-20



### Order data

Order number 333600 M5-20

GTIN 4045197312723

Item class 35D

### Description

#### Version:

- For machines with only one direction of rotation.
- Adjustable safety clutch protects tap from breakage.
- Length compensation by tension and compression, compensating for difference between machine feed and thread pitch.
- Automatic feed; ensures thread is true to gauge size.
- Automatic quick return traverse 1.6: 1.
- Right-hand and left-hand rotation possible without conversion.
- Accepts Rubber-Flex collets and quick-change sockets.
- Tap engagement damping mechanism prevents thread-start being cut incorrectly.

#### Application:

- For mounting in rotary spindle.
- For cutting threads exactly true to gauge size.
- Can be used without changing the set up for left-hand or right-hand threads, blind and through holes.

#### Supplied with:

Including anti-rotation arm and for No. 333500 also 2 multi-range collets (rubber-flex), 2 spanners and 1 screwdriver for hexagon socket screws to suit the tapping head!

#### Optional extras:

Quick-change tapping chucks No. 335420 – 335640.  
Spare clamping device No, 333630 (see spare parts list).

**Note:**

Suitable tapered arbors No. 342500; 342600.

## Technical description

Ø range of the 2nd collets	10 - 16 mm
automatic stroke length	22 mm
overall length	244 mm
maximum speed, advance	750 min <sup>-1</sup>
Tapered shank mount DIN 238	B 22
Body Ø	85 mm
Weight	3.7 kg
Thread range	M5 - M20
Ø range of the 1st collets	4.5 - 10 mm
Type of product	Tapping head

## Accessories

MT drill chuck arbor, precision version MT / drill chuck taper 5/22	342600 5/22
MT drill chuck arbor, precision version MT / drill chuck taper 4/22	342600 4/22
Drill chuck arbor with MT shank MT / drill chuck taper 3/22	342500 3/22
MT drill chuck arbor, precision version MT / drill chuck taper 2/22	342600 2/22
MT drill chuck arbor, precision version MT / drill chuck taper 3/22	342600 3/22
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