



Quick-change tapping chuck, Shank \varnothing 25 mm, Tapping range: M6-20



Order data

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| Order number | 334626 M6-20 |
| GTIN | 4045197488411 |
| Item class | 32P |

Description

Version:

- **Compact design, with flexible length compensation by compression and tension.**
- **Adjustable lead-in pressures for different materials and taps.**

Parallel shank to DIN 1835 – Form B and E.

Application:

- **To produce threads that are true to gauge.**
- **For right-hand and left-hand thread.**
- **For NC machines and machining centres.**

Optional extras:

For quick-change tapping collets see No. 335420 – 335660.

Note:

- **Quick-change tapping heads in other shank types size M14 – M33 available on request.**
- **Quick-change tapping heads not suitable for internal coolant supply.**

Length compensation by compression: 12.5 mm

Length compensation by tension: 12.5 mm

External \varnothing D: 55 mm

Internal \varnothing D₁: 31 mm

Overhang dimension A: 64 mm

Technical description

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|---------------------------------------|-------|
| Overhang dimension A | 64 mm |
| Internal \varnothing D ₁ | 31 mm |

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|------------------------------------|---------------|
| Length compensation by compression | 12.5 mm |
| External Ø D | 55 mm |
| Length compensation by tension | 12.5 mm |
| Tapping range | M6 - M20 |
| Adapter | Shank Ø 25 mm |
| Type of product | Tapping head |

Accessories

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| Base extension with safety slip clutch Tap shank Ø 10 mm | 335647 10 |
| Quick-change collet without safety slip clutch Tap shank Ø 8 mm | 335430 8 |
| Quick-change insert with safety slip clutch Tap shank Ø 14 mm | 335620 14 |
| Quick-change insert with safety slip clutch Tap shank Ø 6 mm | 335620 6 |
| Base extension with safety slip clutch Tap shank Ø 12 mm | 335647 12 |
| Base extension with safety slip clutch Tap shank Ø 9 mm | 335647 9 |
| Quick-change insert with safety slip clutch Tap shank Ø 7 mm | 335620 7 |
| Quick-change collet without safety slip clutch Tap shank Ø 14 mm | 335430 14 |
| Quick-change insert with safety slip clutch Tap shank Ø 12 mm | 335620 12 |
| Quick-change insert with safety slip clutch Tap shank Ø 9 mm | 335620 9 |
| Quick-change insert with safety slip clutch Tap shank Ø 8 mm | 335620 8 |
| Quick-change insert with safety slip clutch Tap shank Ø 16 mm | 335620 16 |
| Base extension with safety slip clutch Tap shank Ø 14 mm | 335647 14 |
| | 335430 11 |

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| Quick-change collet without safety slip clutch Tap shank Ø 11 mm | |
| Quick-change insert with safety slip clutch Tap shank Ø 11 mm | 335620 11 |
| Quick-change collet set without safety slip clutch, 9 pieces | 335470 |
| Quick-change collet without safety slip clutch Tap shank Ø 10 mm | 335430 10 |
| Base extension with safety slip clutch Tap shank Ø 11 mm | 335647 11 |
| Quick-change collet without safety slip clutch Tap shank Ø 7 mm | 335430 7 |
| Base extension with safety slip clutch Tap shank Ø 6 mm | 335647 6 |
| Base extension with safety slip clutch Tap shank Ø 16 mm | 335647 16 |
| Quick-change collet without safety slip clutch Tap shank Ø 16 mm | 335430 16 |
| Base extension with safety slip clutch Tap shank Ø 7 mm | 335647 7 |
| Quick-change collet without safety slip clutch Tap shank Ø 6 mm | 335430 6 |
| Quick-change collet without safety slip clutch Tap shank Ø 9 mm | 335430 9 |
| Base extension with safety slip clutch Tap shank Ø 8 mm | 335647 8 |
| Quick-change insert with safety slip clutch Tap shank Ø 10 mm | 335620 10 |
| Quick-change collet without safety slip clutch Tap shank Ø 12 mm | 335430 12 |