



## Tapping chuck type DSPL with shank, Type: 30



### Order data

Order number	334510 30
GTIN	2050001921086
Item class	35B

### Description

#### Version:

- **Double clamping is achieved by 3 jaws which centre the tap shank and by 4 additional jaws which clamp the tap square drive.**
- **When set correctly, the safety clutch prevents tap breakage.**
- **Blind hole threads can be tapped down to the bottom.**
- **The self-adjustment mechanism compensates for misalignment errors between the machine spindle and the component.**
- **The flexible length compensation is effective on compression and tension. It prevents the thread being cut incorrectly with manual or power feed.**

#### Application:

For tapping internal threads on reversible drilling machines, turret lathes. Applicable horizontally and vertically for right-handed threads.

#### Supplied with:

1 chuck key.

#### Note:

Variant without length compensation available on request. **Size 30 and 42** (= MT 4 or 5 for metric thread M14 – M30 or M18 – M42)**on request.**

### Technical description

Morse taper MT	4
Length from the machine spindle	230 mm
Clamping range square	0 - 18 mm
Thread range	M14 – M30
pivoting parallel to axis	2 mm
Shank Ø range	11 - 23 mm
for Whitworth threads	G9/16 – G1.1/8
Length compensation in compression	10 mm
Length compensation in tension	30 mm
for Whitworth pipe threads	R1/4 – 7/8
Body Ø	106 mm
Type of product	Tapping head