

**Flow drilling set - standard including fluteless taps, for thread M: M5-M12****Order data**

Order number	082721 M5-M12
GTIN	2050001740090
Item class	04D

**Description****Description:**

The polygon contour of the carbide flow drill generates frictional heat which plasticises all types of metal materials. This allows closed apertures to be created in a variety of thicknesses of materials, without chips, in just a few seconds.

**Advantage:**

- **Large savings of time and costs compared to conventional processes (such as drawn-on nuts).**
- **Generates no chips or swarf; supersedes rivet nuts, weld nuts and press nuts.**
- **Solid basis for threads with high pull-out forces.**
- **For all popular material thicknesses and thread sizes (threads to DIN 13).**

**Content:**

1 each flowdrill and fluteless tap: Size M5; M6; M8; M10; M12

**Note:**

Other versions and sets for special applications (such as for thin sheet metal) available on request. **For suitable fluteless taps see items No. 139115 ff.**

**Technical description**

for thread M	M5-M12
Type of product	Flow drills

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## Accessories

Flow drill - standard (with collar) for thread M M8	082730 M8
Flow drill - standard (with collar) for thread M M5	082730 M5
Flow drill - standard (with collar) for thread M M10	082730 M10
Flow drill - standard (with collar) for thread M M6	082730 M6
Flow drill - standard (with collar) for thread M M12	082730 M12