

**Garant**

**Shrink-fit chuck 3°, slim, HSK-A 63 A = 80, Clamping range Ø D1: 12mm**


**Order data**

Order number	308316 12
GTIN	4045197480590
Item class	31A

**Description**
**Version:**

- All shanks hard turned (for smooth running!).
- HSK mating faces machined.
- Slim design (3° contour).

**Balancing quality 2.5 / 25,000 rpm.** With RFID/Balluffchip bore.

**Application:**

- Especially in operations in tool and mould making.
- For clamping tools with shank tolerance h6.

**Optional extras:**

Coolant tube No. 309880. Socket No. 309890. Shrink-fit chuck extensions No. 302410 sizes 12/3 and 12/4. Shrink-fitting units No. 354210 – 354450.

**Technical description**

Overhang dimension A	80 mm
Ø D <sub>2</sub>	18 mm
Clamping Ø D <sub>1</sub>	12 mm
External Ø D	24 mm
Adapter	HSK-A 63 A = 80
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1

Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Type of product	Shrink-fit chuck

## Accessories

Cooling adapter short4.5° for clamping Ø 9,1-12 mm	354235 9,1-12
Screening plate for coilSU1 for clamping Ø 6-12 mm	354240 6-12
Subframe cupboard	354290
Cooling unit Type CU1	354215 CU1
Cooling adapter long4.5° for clamping Ø 9,1-12 mm	354236 9,1-12
Shrink-fit unit Type SU1	354210 SU1