

**HOLEX****Quick-change collet without safety slip clutch, M14 – M33, Tap shank Ø: 25mm****Order data**

Order number	335440 25
GTIN	4045197335951
Item class	32H

**Description****Version:**

Rigid quick-change tapping collets **without** safety clutch.

**Application:**

For use with disengaging tapping head.

**Note:**

Inserts with slip clutch are supplied with the torque setting for machining steel ( $R_m$  600 – 800 N/mm<sup>2</sup>). The setting can be modified as required by adjusting the nut.

**Technical description**

Tap shank Ø	25 mm
Shank square	20 mm
Tapping range	M14 – M33
External Ø D	68 mm
Shank Ø d	48 mm

Connection length L	55.5 mm
Overhang length H	14 mm
Type of product	Quick-change collet