

**Quick-change collet with safety slip clutch, M6–20, Tap shank Ø: 6mm****Order data**

|              |               |
|--------------|---------------|
| Order number | 335620 6      |
| GTIN         | 4045197152718 |
| Item class   | 32H           |

**Description****Version:**

Rigid quick-change tapping collets **with** safety clutch.

**Application:**

For blind holes.

**Note:**

Inserts with slip clutch are supplied with the torque setting for machining steel ( $R_m$  600 – 800 N/mm<sup>2</sup>). The setting can be modified as required by adjusting the nut.

**Technical description**

|                     |        |
|---------------------|--------|
| Tap shank Ø         | 6 mm   |
| Shank square        | 4.9 mm |
| Tapping range       | M6–20  |
| External Ø D        | 50 mm  |
| Shank Ø d           | 31 mm  |
| Connection length L | 35 mm  |

|                   |                     |
|-------------------|---------------------|
| Overhang length H | 34 mm               |
| Type of product   | Quick-change collet |