

**Quick-change collet with safety slip clutch, M14 – 33, Tap shank Ø: 18mm****Order data**

Order number	335640 18
GTIN	4045197336040
Item class	32H

**Description****Version:**

Rigid quick-change tapping collets **with** safety clutch.

**Application:**

For blind holes.

**Note:**

Inserts with slip clutch are supplied with the torque setting for machining steel ( $R_m$  600 – 800 N/mm<sup>2</sup>). The setting can be modified as required by adjusting the nut.

**Technical description**

Tap shank Ø	18 mm
Shank square	14.5 mm
Tapping range	M14 – 33
External Ø D	72 mm
Shank Ø d	48 mm
Connection length L	55.5 mm

Overhang length H	45 mm
Type of product	Quick-change collet