

**Quick-change collet with safety slip clutch, M14 – 33, Tap shank Ø: 22mm****Order data**

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| Order number | 335640 22 |
| GTIN | 4045197336071 |
| Item class | 32H |

Description**Version:**

Rigid quick-change tapping collets **with** safety clutch.

Application:

For blind holes.

Note:

Inserts with slip clutch are supplied with the torque setting for machining steel (R_m 600 – 800 N/mm²). The setting can be modified as required by adjusting the nut.

Technical description

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| Tap shank Ø | 22 mm |
| Shank square | 18 mm |
| Tapping range | M14 – 33 |
| External Ø D | 72 mm |
| Shank Ø d | 48 mm |
| Connection length L | 55.5 mm |

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|-------------------|---------------------|
| Overhang length H | 45 mm |
| Type of product | Quick-change collet |