

**Quick-change collet with safety slip clutch, M14 – 33, Tap shank Ø: 12mm****Order data**

|              |               |
|--------------|---------------|
| Order number | 335640 12     |
| GTIN         | 4045197336019 |
| Item class   | 32H           |

**Description****Version:**

Rigid quick-change tapping collets **with** safety clutch.

**Application:**

For blind holes.

**Note:**

Inserts with slip clutch are supplied with the torque setting for machining steel ( $R_m$  600 – 800 N/mm<sup>2</sup>). The setting can be modified as required by adjusting the nut.

**Technical description**

|                     |          |
|---------------------|----------|
| Tap shank Ø         | 12 mm    |
| Shank square        | 9 mm     |
| Tapping range       | M14 – 33 |
| External Ø D        | 72 mm    |
| Shank Ø d           | 48 mm    |
| Connection length L | 55.5 mm  |

|                   |                     |
|-------------------|---------------------|
| Overhang length H | 45 mm               |
| Type of product   | Quick-change collet |