

SWISS TOOLS

Lever-lock boring bar left-hand, PSC, Shank \varnothing / insert size – A dimension: 50/12-110mm



Order data

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|--------------|------------------|
| Order number | 320391 50/12-110 |
| GTIN | 2050001714855 |
| Item class | 36D |

Description

Note:

Order the suitable **HP nozzle** No. 320001 separately. Spare parts No. 320610 – 320626 can be found in the spare parts list.

PSC clamping stud on request.

Technical description

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|---|-------------|
| Insert size | 12 |
| Minimum pre-drill $\varnothing D_1$ min | 40 mm |
| Overhang dimension A | 110 mm |
| Axis tip distance f | 22 mm |
| Spare part | P01 |
| suitable indexable insert | CN.. 1204.. |
| Shank \varnothing | 50 mm |
| Usable length L_N | 90 mm |
| Adapter | PSC |
| Application type | left-hand |
| Arbor standard | ISO 26623-1 |
| Through-coolant | yes |

| | |
|------------------------|-------------------|
| Setting angle κ | 95 degrees |
| Type of product | boring bar holder |

Accessories

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|---|------------|
| Clamping screw No. 3 Type P02 | 320611 P02 |
| Intermediate spacer No. 1 Type P01 | 320610 P01 |
| Nozzle ring No. 5 Type D07 | 320613 D07 |
| Intermediate spacer No. 1 Type P05 | 320610 P05 |
| Toggle lever No. 4 Type P04 | 320612 P04 |
| Tube pin No. 7 Type P04 | 320618 P04 |
| Toggle lever No. 4 Type P05 | 320612 P05 |
| Tube pin No. 7 Type P01 | 320618 P01 |
| High-pressure cooling nozzle (HP) Type 63 | 320001 63 |
| Toggle lever No. 4 Type P06 | 320612 P06 |
| Tube pin No. 7 Type P06 | 320618 P06 |
| Clamping screw No. 3 Type P06 | 320611 P06 |
| Clamping screw No. 3 Type P05 | 320611 P05 |
| Intermediate spacer No. 1 Type P06 | 320610 P06 |
| Intermediate spacer No. 1 Type P02 | 320610 P02 |
| Tube pin No. 7 Type P05 | 320618 P05 |
| Toggle lever No. 4 Type P01 | 320612 P01 |
| Clamping screw No. 3 Type P01 | 320611 P01 |
| Clamp No. 6 Type D07 | 320614 D07 |
| Tube pin No. 7 Type P02 | 320618 P02 |
| Intermediate spacer No. 1 Type P04 | 320610 P04 |
| Toggle lever No. 4 Type P02 | 320612 P02 |
| Clamping screw No. 3 Type D07 | 320611 D07 |