

SWISS TOOLS

Screw-on boring bar right-hand, PSC, Shank Ø / insert size – A dimension: 40/12-90mm



Order data

Order number	320385 40/12-90
GTIN	2050001715395
Item class	36D

Description

Note:

Order the suitable **HP nozzle** No. 320001 separately. Spare parts No. 320610 – 320626 can be found in the spare parts list.

PSC clamping stud on request.

Technical description

Overhang dimension A	90 mm
Spare part	S01
Insert size	12
suitable indexable insert	CC.. 1204..
Minimum pre-drill Ø D ₁ min	32 mm
Axis tip distance f	17 mm
Shank Ø	40 mm
Usable length L _N	70 mm
Adapter	PSC
Application type	right-hand
Arbor standard	ISO 26623-1
Through-coolant	yes

Setting angle κ	95 degrees
Type of product	boring bar holder

Accessories

Tube pin No. 7 Type P01	320618 P01
Intermediate spacer No. 1 Type P04	320610 P04
Clamping screw No. 3 Type P01	320611 P01
Clamping screw No. 3 Type P02	320611 P02
Toggle lever No. 4 Type P01	320612 P01
Tube pin No. 7 Type P04	320618 P04
Intermediate spacer No. 1 Type P05	320610 P05
Clamp No. 6 Type D07	320614 D07
Toggle lever No. 4 Type P02	320612 P02
Nozzle ring No. 5 Type D07	320613 D07
Clamping screw No. 3 Type P05	320611 P05
Clamping screw No. 3 Type D07	320611 D07
Tube pin No. 7 Type P05	320618 P05
Intermediate spacer No. 1 Type P06	320610 P06
Clamping screw No. 3 Type P06	320611 P06
Toggle lever No. 4 Type P04	320612 P04
Toggle lever No. 4 Type P05	320612 P05
Toggle lever No. 4 Type P06	320612 P06
High-pressure cooling nozzle (HP) Type 63	320001 63
Intermediate spacer No. 1 Type P02	320610 P02
Tube pin No. 7 Type P06	320618 P06
Intermediate spacer No. 1 Type P01	320610 P01
Tube pin No. 7 Type P02	320618 P02